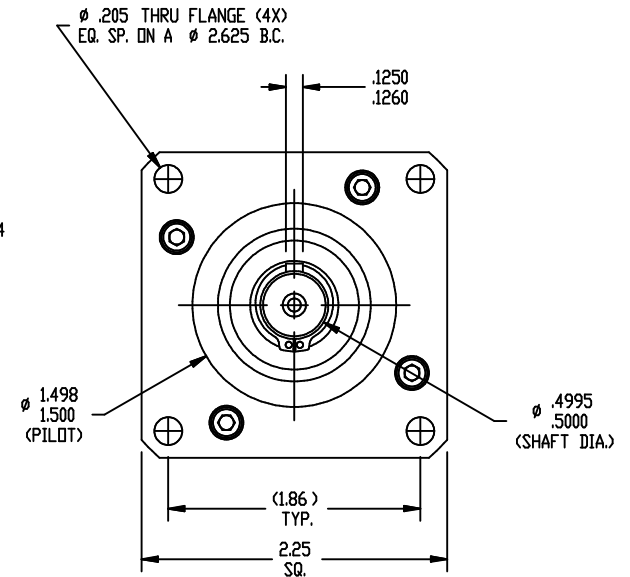
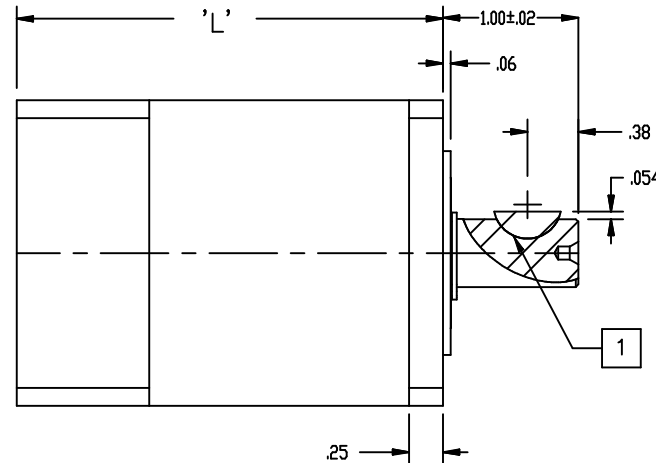
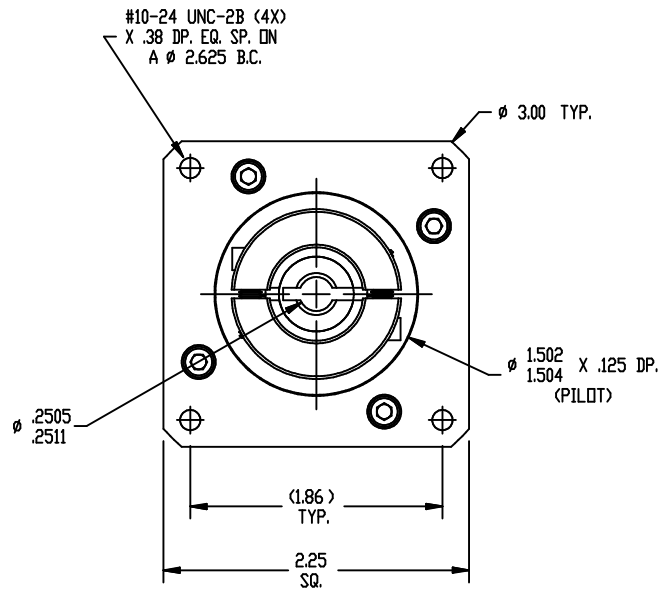
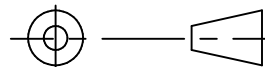


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE ECO 7249	1/8/16	J KORDIK

GEAR HEAD LENGTH	
PART NUMBER	'L'
23VL-1STAGE	2.46
23VL-2STAGE	3.14



GEAR RATIOS OFFERED		
GEAR HEAD:	RATIO:	DASH NO.
23VL-1STAGE	4:1	-004
	5:1	-005
	7:1	-007
	10:1	-010
23VL-2STAGE	15:1	-015
	20:1	-020
	25:1	-025
	28:1	-028
	40:1	-040
	50:1	-050
	70:1	-070
	100:1	-100

TOLERANCES	THIRD ANGLE PROJECTION	
DECIMALS: INCH (MM) X.XXX = ±.005 (0.013) X.XX = ±.01 (0.25) X.X = ±0.1 (2.5) ANGLES: MACH. = ±.5° CHAM. = ±5°		
COMPUTER DATA BASE DRAWING	APPROVALS	DATE
	DRAWN R JONEZ	11/3/15
	CHECKED	
	APPROVED	

OUTLINE, GEAR HEAD, VL23, SINGLE AND DOUBLE STAGE		
B	DWG NO. 23VL-XXX	REV A
SCALE: NONE		SHEET 1 OF 1