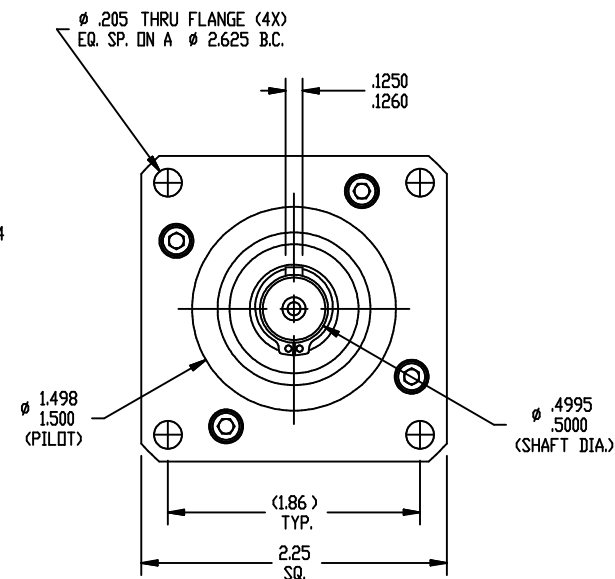
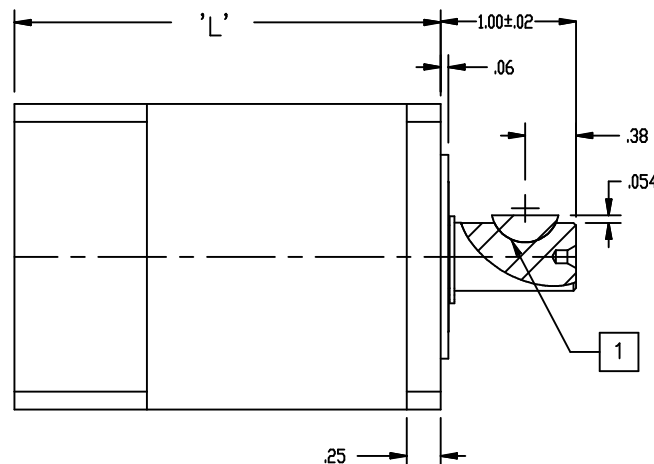
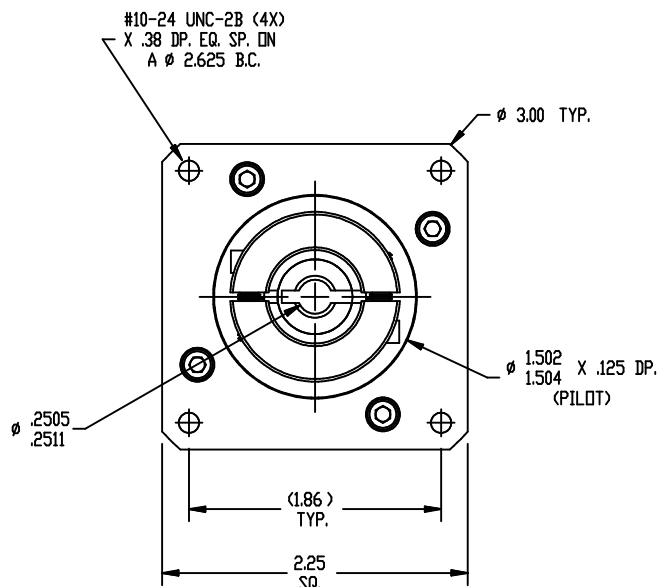




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE ECO 7249	1/8/16	J KORDIK

GEAR HEAD LENGTH	
PART NUMBER	'L'
23VL-1STAGE	2.46
23VL-2STAGE	3.14



GEAR RATIOS OFFERED		
GEAR HEAD:	RATIO:	DASH NO.
23VL-1STAGE	4:1	-004
	5:1	-005
	7:1	-007
	10:1	-010
23VL-2STAGE	15:1	-015
	20:1	-020
	25:1	-025
	28:1	-028
	40:1	-040
	50:1	-050
	70:1	-070
	100:1	-100

TOLERANCES		THIRD ANGLE PROJECTION	
DECIMALS: INCH (MM) X.XXX = ±.005 (0.013) X.XX = ±.01 (0.25) X.X = ±0.1 (2.5) ANGLES: MACH. = ±.5° CHAM. = ±5°			
APPROVALS		DATE	
DRAWN R JONEZ		11/3/15	
CHECKED			
APPROVED			
COMPUTER DATA BASE DRAWING			

OUTLINE, GEAR HEAD, VL23, SINGLE AND DOUBLE STAGE

B	DWG NO.	REV
	23VL-XXX	A

SCALE: NONE SHEET 1 OF 1